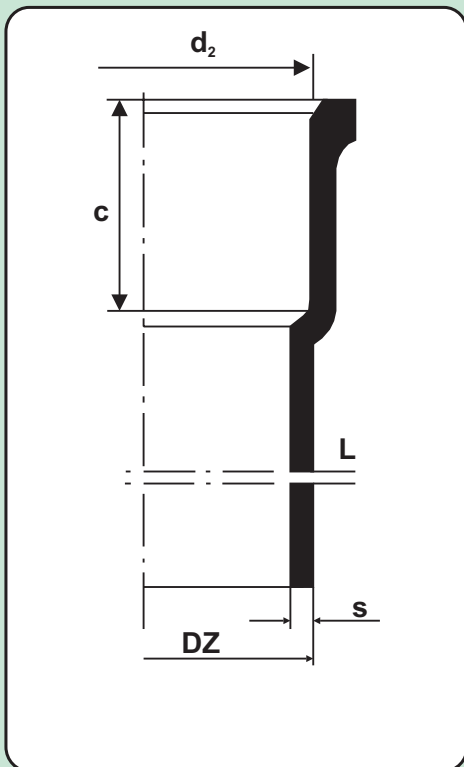
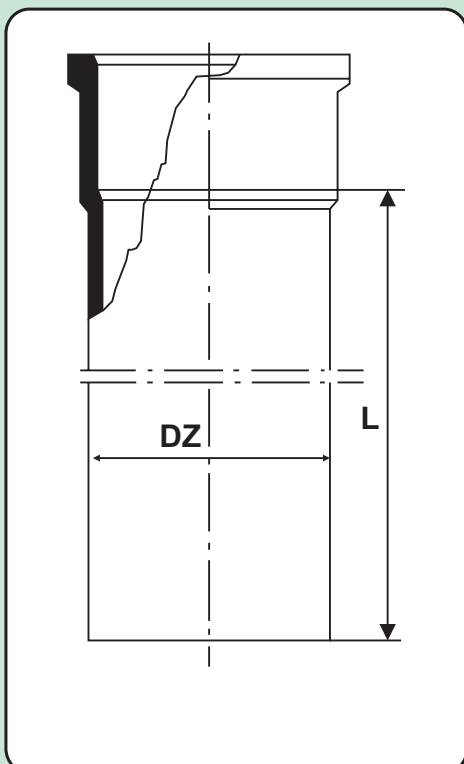




The construction of pipe socket type F

External pipe diameter DZ [mm]	d ₂	c	s	DZ
[mm]				
81	81,5 ^{+1,5} ₋₀	55	4,00	81,5 ⁺⁰ ₋₂
101	101,5 ^{+1,5} ₋₀	60	4,50	101,5 ⁺⁰ ₋₂



Rain pipes type F

For rain pipes type F given in marking
diameter is outside diameter of pipe

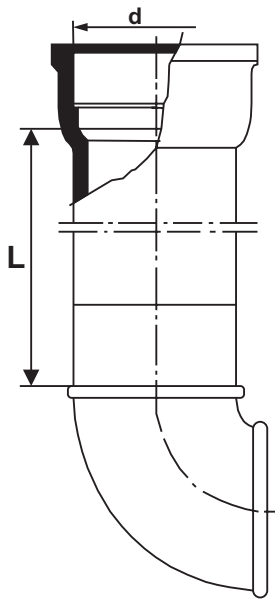
Produced types dimension
and their unit masses:

External pipe diameter DZ [mm]	Index number	Length L [mm]	Mass [kg]
81	130-3000	500	4,40
81	130-3001	1000	8,90
81	130-3003	2000	17,30
101	130-4000	500	5,70
101	130-4001	1000	10,60
101	130-4003	2000	20,40



Rain water elbow pipes

Produced types dimension
and their unit masses:



Major diameter of pipe DN [mm]	Index number	Pipe socket diameter d [mm]	Lenght L [mm]	Mass [kg]
70	101-1020	92,0	1000	9,00
70	101-1121	92,0	1500	12,70
70	101-1022	92,0	2000	16,60
81 type F	131-0030	81,5	500	5,80
81 type F	131-0031	81,5	1000	9,70
81 type F	131-0032	81,5	2000	18,10
100	101-1040	124,0	1000	13,00
100	101-1041	124,0	1500	18,00
100	101-1042	124,0	2000	23,060
100 with round sleeker	101-0140	124,0	1000	14,60
100 with round sleeker	101-0141	124,0	1500	19,60
100 with round sleeker	101-0142	124,0	2000	24,60
101 type F	131-0040	101,5	500	7,00
101 type F	131-0041	101,5	1000	11,90
101 type F	131-0042	101,5	2000	21,70
125	101-1150	151,0	1000	17,80
125	101-1151	151,0	1500	24,40
125	101-1052	151,0	2000	31,10